





## **Universal Test Stand for Motor Spindles**

The innovative system enables both spindle infeed and fully automatic testing and evaluation of spindle quality. It is able to perform typical test cycles like speed, temperature, vibrations of bearings as well as coolant temperature and flow rate. In particular for spindle development and testing under load conditions, Blum-Novotest is offering another solution with the SL100 spindle test stand.

## Your benefit:

- Avoidance of costly warranty and service calls by ensuring product quality before installation or delivery (functional test bench for quality assurance)
- Ready-to-install motor spindle, as monitored bearing infeed process is possible as part of the test sequence (infeed test stand for commissioning)
- Safe use of identical test sequences for different service locations
- Automated test sequence and objective data acquisition without any influence by operators
- Fast creation of customized test sequences for a wide range of applications using excellent software solution
- Wide range of test sequences can be used for different spindle types by separating the sequences and the technical parameters
- Flexible and universal application of test stand for different types of motor spindles
- Flexible connection of integrated spindle and external sensors for data acquisition
- Low space requirement and easy transport of the test stand thanks to compact machine design (stand-alone solution with all aggregates on board)
- Optimal accessibility for workpiece loading with crane/manipulator



| Test stand dimensions         | 2900 x 2070 x 2350 mm (W x D x H without control panel)          |
|-------------------------------|--|
| -                             | 2700 X 2070 X 2000 Hilli (VV X D X TT Willious Costillos pariet) |
| Test stand working area       | 1850 x 1150 x 1590 mm (W x D x H)                                |
| Test stand weight (total)     | approx. 4 t  |
| Test stand space requirements | approx. 9 m <sup>2</sup>   |
| Spindle length                | max. 1000 mm   |
| Spindle weight                | max. 500 kg  |
| Spindle test arrangement      | horizontal/vertical  |
| Integrated drive amplifier    | up to 200 A  |
| Sensor inputs                 | analogue   digital   IO-Link                                     |
| – Test specimen               | internal spindle and external sensors                            |
| – Internal                    | process monitoring infrastructure                                |
| Spindle connections           | electrical/pneumatic/hydraulic (coolant + oil)                   |
| Lubrication                   | oil/air (including extraction)                                   |
| Pneumatics/barrier air        | max. 5 bar   |
| Hydraulics                    | max. 200 bar   |
| Internal cooling              | water cooling system   |



Test software for spindles



Aggregates integrated in test stand



Sensor connection options



Runout measurement option LC50-DIGILOG