



### Workpiece measurement



Radio transmission



Temperature measurement



Adaptive machining



Mass production



Temperature compensation



## Temperature Measuring System **TG82**

TEMPERATURE INFLUENCES UNDER CONTROL

**BLUM**  
focus on productivity



# Temperature Measuring System **TG82**

## TEMPERATURE INFLUENCES UNDER CONTROL

### Machine-integrated workpiece temperature compensation

The temperature measuring device was developed for touch measurement of workpiece temperature. For the measuring process, the TG82 is loaded into the tool spindle and the measured workpiece temperature is transmitted wirelessly to the control.

- Determination of the workpiece temperature for automated machining
- Compensation of temperature changes e.g. due to dry processing, ambient temperatures, etc.
- Software solutions available for Siemens and Fanuc controls

### Your benefit:

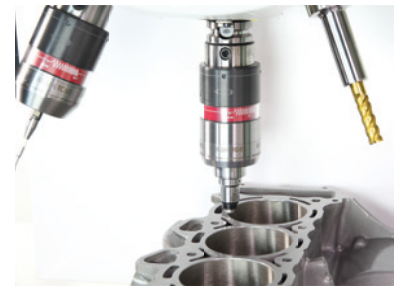
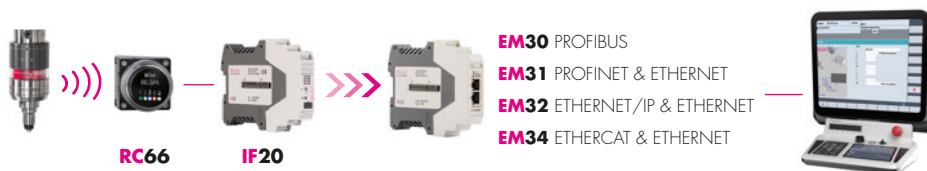
- Quick measured value recording in 4 seconds (DIGILOG mode)
- High precision in the machining of workpieces with fluctuating entry temperatures
- Enables scaled, temperature-controlled machining
- High part accuracy even under changing temperature conditions

### Reliable and proven transmission technologies

The TG82 works with the pioneering BRC radio technology:

- Extremely fast and reliable transmission
- Sequential control of a large number of radio measuring systems with one receiver

### System overview



TG82 – is loaded into the tool spindle like a touch probe



TG82: The temperature is read directly from the control screen

### Technical data

### TG82

Size	Ø 63 mm
Transmission type	Radio
Measuring range	-5 °C to +80 °C
Resolution	0.1 K